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Classification Report VN710 152235.2

Application

Classification of burning behaviour according to EN 13501-1.

Test Material

"PA-ECT750" (Cfl-s1)

The test material used for testing was made anonymous for laboratory purposes:
A detailed sample list is included in the document.

Issuing

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OETI - Institute for Ecology, Technology and Innovation GmbH

A handwritten signature in blue ink, appearing to read "Vittek".

Ing. Hannes Vittek

Manager Flooring Technology & Interior Design



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Member of TESTEX Group



1 Application

Date of Order	Scope of Order
21.10.2019	Classification Of Burning Behaviour - EN 13501-1

2 Introduction

This classification report defines the classification assigned to the building product "PA-ECT750" (Cfl-s1) in accordance with the test methods fixed in EN 13501-1.

3 Details of classified building product

3.1 General

The building product "PA-ECT750" (Cfl-s1) is defined as flooring, the classification is valid for the end use application described under point 5.3.

3.2 Description of the building product

The building product group **“PA-ECT750” (C₁-s1)** is defined according EN 14041 as following.

Type	Textile floor coverings with pile according to EN 1307
Dimensions	Tiles
Manufacturing technique	Tufted
Surface structure	Cut pile
Backing	Non-woven backing (“Felt – Ecotrust 750”)
Pile material	100% Polyamide
Total weight	3150 – 3600 g/m ²
Total thickness	10,0 – 11,5 mm
Pile weight	630 – 1100 g/m ²
Pile thickness	3,9 – 5,5 mm

Type	Textile floor coverings with pile according to EN 1307
Dimensions	Tiles
Manufacturing technique	Tufted
Surface structure	Loop pile
Backing	Non-woven backing (“Felt – Ecotrust 750”)
Pile material	100% Polyamide
Total weight	3100 – 3600 g/m ²
Total thickness	7,8 – 10,5 mm
Pile weight	675 – 950 g/m ²
Pile thickness	2,9 – 4,0 mm

The applicant of this classification report guarantees the observance of the instructions for building product groups according EN 14041 as well as the observance of the instructions of the product specification according to EN 1307.

The following articles are part of the building product group "PA-ECT750" (Cfl-s1).

Article	Surface Structure	Total weight [g/m ²]	Total thickness [mm]	Pile weight [g/m ²]	Pile thickness [mm]
Highline 1100 ECT750	Cut	3 600	11,5	1 100	5,5
Highline 750 ECT750	Cut	3 171	10,5	750	3,9
Highline 630 ECT750	Cut	3 150	10,0	630	4,5
Contra ECT750	Loop	3 150	9,0	675	3,0
Contra Stripe ECT750	Loop	3 300	9,0	700	3,5
Ege Tuft 650 ECT750	Loop	3100	7,8	695	2,9
Ege Tuft 950 ECT750	Loop	3 600	10,5	950	4,0
Epoca Nordic ECT750	Loop	3 300	9,0	700	3,5

4 Test reports and test results for the proof of the classification

For building product groups preliminary trials with the heaviest/thickest and lightest/thinnest quality have to be carried out (for the most unfavourable case a complete test has to be carried out) respectively the test results of these "border-qualities" are used for the judgement. The classification is done according to the worst case ("Highline 630 ECT750", "Contra ECT750").

4.1 Test report

Laboratory	DBI
Article	Highline 630 ECT750
Test report number	PF12263
Date of issue	2006-03-02
Applicant	EGETAEPPER A/S
Test methods	EN ISO 11925-2 and EN ISO 9239-1

Laboratory	DBI
Article	Contra ECT750
Test report number	PF12260
Date of issue	2006-03-01
Applicant	EGETAEPPER A/S
Test methods	EN ISO 11925-2 and EN ISO 9239-1

Laboratory	ÖTI
Purpose	Comparison "Tackified / Eco Pad fixation"
Test report number	VN710 156429.2
Date of issue	2019-10-21
Applicant	EGETAEPPER A/S
Test methods	EN ISO 9239-1

4.2 Test results

	Test results (Mean Value)	Number of tests
"Highline 630 ECT750"		
Ignitability, EN ISO 11925-2 Flame spread \leq 150 mm	yes	6
Burning behaviour, EN ISO 9239-1 Critical radiant flux	6,3 kW/m²	3
Integral of smoke obscuration	178 %·min	3
"Contra ECT750"		
Ignitability, EN ISO 11925-2 Flame spread \leq 150 mm	yes	6
Burning behaviour, EN ISO 9239-1 Critical radiant flux	4,8 kW/m²	2
Integral of smoke obscuration	363 %·min	2

5 Classification and field of application

5.1 Reference for classification

This classification has been carried out in accordance with EN 13501-1.

5.2 Classification

Due to the results of the tests carried out, the building product “PA-ECT750” (Cfl-s1) can be classified as following.

Burning behaviour	Smoke emission
C_{fl}	s1
Classification	
C_{fl}-s1	

5.3 Field of application

The classification is valid for the building product described in point 3 under the following end use conditions.

Application	Horizontal laid floor covering in form of tiles.
Subfloors	Not burnable subfloors of euroclass A1 _{fl} or A2 _{fl} with a density of at least 1350 kg/m ³ .
Installation	Tackified and “Eco Pad” fixation
Adhesive	Polyacrylat-copolymer dispersion adhesive (“ege modular tackifier”) or similar. Note: According to EN 13501-1 the stated classification is valid for the tested floor covering together with the tested adhesive, as well as for all other adhesives of the same generic type as the tested adhesive.



6 Limitations

6.1 Notice

This classification document does not represent type permission or certifying the product.

If a building product should be CE marked according to system 3 of the attestation of conformity systems, the classification stated with this report is suitable as a basis for the declaration of the producer according to the attestation of conformity system 3, together with a CE marking in the context of the directive relating to construction products.

If the manufacturer plans a CE marking in connection with conformity system 3, he has to give an explanation, which has to be attached to the relevant documents. This explanation confirms, that there are no the specific materials, production processes or procedures (e.g. no additives of flame retarding materials, delimitation of organic components or additions of fillers), which are improving the burning behaviour to reach the obtained fire classification. As a consequence from this, the manufacturer drew the conclusion that the system 3 of the attestation of conformity systems is appropriate.

The testing laboratory therefore has played no role in the sampling procedure, although the testing laboratory keeps appropriate references from the manufacturer ready, in order to pursue the examined samples.

7 Remarks

Period of Validity

There are no regulations concerning duration of validity in the individual test standards. As the results of the examinations refer only to the submitted and examined samples, the report is valid for these for an unlimited period. A period of validity specified as part of an expert evaluation is in the discretion of the consultant or OETI. The applicability of results and expert evaluations for materials not tested is in the responsibility of the applicant. Whereby an apportionment of results as well as any specified period of validity can only be done for identically constructed products and only as long as the product is produced unchanged. Possible national or international restrictions concerning the terms of usability of test and classification reports have to be considered; this is not the responsibility of the test laboratory.

Sample Material

Results of performed tests only refer to the sample material provided. Without explicit written other agreement testing is destructive and the sample material is transferred to the property of OETI, which is entitled to freely decide on storage and disposal.

Issuing

The valid first issue is done in paper and has single-handed signatures. Translations will be marked accordingly on the cover sheet.

Quality Management, Accreditation And Notification

All tests and services are performed under a quality management system according to EN ISO/IEC 17025 respectively EN ISO/IEC 17065. OETI is accredited as Testing Laboratory and Certification Body for products. It also is a Notified Body (NB0534). (see <http://ec.europa.eu/enterprise/newapproach/nando/>). Accreditation was provided by Akkreditierung Austria. The scope of accreditation is listed on www.oeti.biz. Due to the system for the mutual recognition of national accreditations (ILAC/IAF), this accreditation is valid worldwide.

In this report individual non-accredited test procedures are marked with *. Nevertheless, the analysis was also carried out for these parameters at the same level of quality as for the accredited parameters.

According to the decree on the use of the accreditation mark ("AkkZV") the accredited Conformity Assessment Body is the only one to use the accreditation mark. Application of the registration number of the Notified Body: As to personal protective equipment (PPE) the requirements of Regulation (EU) 2016/425 have to be kept. With construction products the application is only permitted within the declaration of performance for CE-marking.

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End of Report