



Recycled Content

A carpet has more than 200 different substances. We are working hard to replace these with recycled or renewable materials. Our 2030 target is clear: 75% of raw materials must be recycled or renewable.

Some of the recycled materials we already use are: Regenerated polyamide yarn made from industrial waste, used fishing nets and used carpets, and felt from recycled plastic bottles.

Moreover, some of our carpets contain renewable materials, such as wool yarn for our Colortec and Graphic collections and in the Highline collection, and calcium used as filler in some backings.

The table below summarizes the recycled and renewable content for **Graphic 80/20 1100 LF**

Recycled Components	%
Post-Industrial/Pre-Consumer	12
Post-Consumer	12
Total Recycled Content (ISO 14021)	23
Total Recycled Content for LEED	17
Rapidly renewable material (<10 years)	41
Renewable material (>10 years)	0
Total renewable material	41